

RECOMMENDED PROCEDURE AND SPECIFICATIONS FOR CONCRETE SHUFFLEBOARD COURTS

Forms: 2" x 6" Redwood or western cedar, selected for straightness, and oiled, well secured to resist any movement after establishing levels, and positioned so as to allow for a 4" thick concrete slab. It is especially important to position forms so as to assure a maximum tolerance of 1/32" from level across the 6 ft. width of the court.

Place crushed rock or cinders to a depth below frost line, and on this a layer of building felt. Reinforcing shall consist of 7½" rods placed lengthwise, and 3/8" rods crosswise on 12" centers, all placed in center of slab.

Place a 3½" thick base slab of 3000 psi concrete, allowing for a ½" thick top coat of 1 part cement to 2½ or 3 parts sand. This top coat shall be finished so as to provide a surface free from high and low spots, and within the tolerance for levelness mentioned above. The texture shall be that of a sand finish.

Cure by accepted methods so as to provide for hydration for at least 7 days. Then after at least a partial drying, carefully and lightly

stone the surface, to remove sharpness and loose grit. The object is to provide a top surface free from sharp edges, so that the disks can ride freely on the court.

After about a week of drying, clean court and apply markings. Exterior latex concrete paint, or shoe dye, is excellent for this purpose, and can be applied with a brush, spray or felt. Care should be taken to apply as thin a coat as possible, and yet have visible lines. $\frac{3}{4}$ " to 1" widths are standard; lines to have sharp edges. All line dimensions are measured from line centers (see courts layout specifications).

After line markings are dry, shuffleboard wax can be applied; or loose glass beads can be sprinkled on the court in order to provide a slick surface for the travel of the disks.

For bumper strips, National rules recommend 2x2's loosely anchored to prevent rebound of blocks. 1" rope may be substituted; live rubber hose is not recommended.

Note — for use with indoor shuffleboard sets, reduce the court layout dimensions to 2/3 of values shown; i.e., 6' to 4' — 3' to 2', etc.

Universal Scoreboard

GEORGE MERZ. HOLLYWOOD

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SPECIFICATIONS

FACE PANEL, 1/4" TEMPERED
MASONITE ON 1" BACKING.

INDICATOR, STANDARD 1" X 2"
SMOOTH STOCK.

LINES ARE GROOVED 1/16"
 DEEP X 1/8" WIDE EXCEPT
 THOSE MARKED 1/4"

X - WHITE
YELLOW OR RED

TYPICAL SIDE
& FACE VIEW
OF INDICATOR

INDICATOR CODE

POSITION -I- DOUBLES, FIRST GAME,
YELLOW OUT FIRST AT EACH END.

POSITION-2- SINGLES, (WALKING)
FIRST GAME, YELLOW OUT FIRST AT
HEAD OF COURT, BLACK OUT AT FOOT.

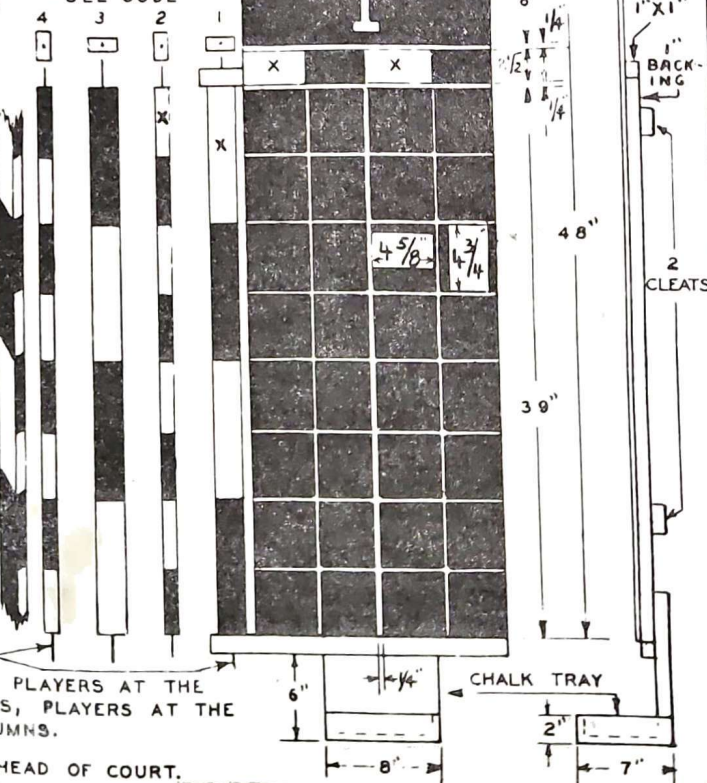
POSITION -3-DOUBLES, SECOND GAME,
BLACK OUT FIRST AT EACH END.

POSITION - 4 - SINGLES, (WALKING) SECOND
GAME, BLACK OUT FIRST AT HEAD,
YELLOW OUT FIRST AT FOOT. [PIVOT

NOTE - IN NON-WALKING SINGLES, PLAYERS AT THE HEAD SCORE IN THE 2 LEFT COLUMNS, PLAYERS AT THE FOOT SCORE IN THE 2 RIGHT COLUMNS.

SCOREBOARD LOCATION DESIGNATES HEAD OF COURT.

4 POSITIONS OF
ROTATING INDICATOR
FOR SINGLES AND
DOUBLES PLAY.
- SEE CODE -



**NATIONAL
SHUFFLEBOARD
ASSOCIATION
APPROVED AND
RECOMMENDED
STANDARD
UNIVERSAL
SCOREBOARD**

Large size marking spaces, rotating indicator for singles and doubles play. Progress of game easily followed. For non-walking singles, head of court uses 2 left columns, foot 2 on right. Suitable for Clubs playing frame games.